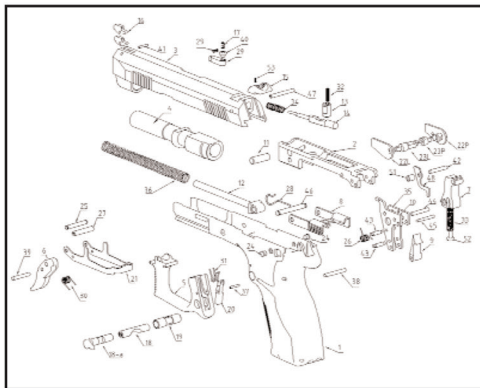


ILLUSTRATED BREAKDOWN



- 1) Frame
- 2) Insert
- 3) Slide
- 4) Barrel
- 5) Trigger Guard
- 6) Trigger
- 7) Hammer
- 8) Slide Stop
- 9) Sear
- 10) Ejector

- 11) Locking Pin
- 12) Recoil Spring Guide
- 13) Autosafety
- 14) Firing Pin
- 15) Rear Sight
- 16) Front Sight
- 17) Extractor Fixate Pin Spring
- 18) Magazine Release
- 18a) Mag Release- Lever
- 19) Trigger Tube

- 19) Trigger Tube
- 20) Magazine Catch
- 21) Trigger Bar
- 22) Safety Lever
- 23) Safety Pin
- 24) Arrest Clench
- 25) Rod Pin
- 26) Hammer Catch Spring
- 27) Trigger Bar Pin
- 28) Slide Stop Spring
- 29) Extractor
- 30) Trigger Spring
- 31) Magazine Catch Spring
- 32) Autosafety Spring
- 33) Hammer Spring
- 34) Firing Pin Spring
- 35) Slide Plate
- 36) Recoil Spring
- 37) Magazine Catch Pin
- 38) Slide Plate Fixate Pin
- 39) Trigger Pin
- 40) Extractor Fixate Pin

- 41) Front Sight Pin
- 42) Autosafety Lever Pin
- 43) Hammer Catch Pin
- 44) Hammer Pin
- 45) Hammer Catch Pin
- 46) Slide Catch Pin
- 47) Firing Pin
- 48) Autosafety Lever
- 49) Not On Drawing
- 50) Not On Drawing
- 51) Distance Column
- 52) Firing Spring Back-up
- 53) Rear Sight Screw

Contacting STI:

If you have any questions not covered by this manual, feel free to contact us directly at: Sales @STIguns.com or call us at: 512.819.0656

STI International, Inc.



GP Series Owner's Manual

114 Halmar Cove Georgetown, Tx 78628 www.STIguns.com

ALWAYS KEEP THE MUZZLE POINTED IN A SAFE DIRECTION

SAFE OWNERSHIP -THE NEED FOR INSTRUCTION

WARNING!

Firearms have been determined by the United States Government to be dangerous and potentially lethal weapons subject to restrictions.

-Possession of this or any firearm indicates your acceptance of responsibility to comply with the law and prevent consequences of danger which can result from improper handling.

-STI International strongly recommends that every person receive complete and thorough instruction on the safe and proper use of firearms from a competent instructor before handling this or any other firearm.

-Those unfamiliar with firearms should not remove this STI product from its packaging until successfully completing a full course of instruction by a competent instructor on the safe use and handling of firearms with

an emphasis on handgun safety.
-Information on qualified instructors in your area may be obtained by consulting your local law enforcement authorities, a firearms retailer, or through local gun clubs.

Additional sources on firearms safety and instruction can be obtained by writing to national organizations such as:
the United States Practical Shooting Association

USPSA
903-A Metcalf Street,
Sedro Woolley, WA 98284

the National Rifle Association

NRA
11250 Waples Mill Road,
Washington DC 22030
(703) 267-1430

SAFE OWNERSHIP -CHILDREN AND FIREARMS

WARNING!

-Keep all firearms away from children. Avoid conditions which could allow a gun to be unexpectedly discovered by a child. -
-Keep firearms and ammunition under

external surface of the barrel) should be cleaned with a dry cloth, old toothbrush, nylon bristle brush or a wooden scraper. Preserving oil or paraffin oil can be used for proper cleaning. Never use any bore cleaning agents or solvents on the polymer parts of the pistol! These solutions could remain in the joints, and after some time could cause corrosion. Check that cloth particles or brush bristles have not become lodged in any part of the pistol.

Preserving:

When the barrel bore, cartridge chamber, and all accessible parts are clean and dry, wipe these parts with a cloth soaked in gun oil, or apply oil spray. Remove all excess oil. Always wipe the barrel bore dry before shooting. At very low temperatures be sure to remove the oil from all accessible parts, or apply a lubricant designed especially for these conditions. Use thick preserving agents (preserving grease) only for long-term storage in demanding environment. These agents must be thoroughly removed from all parts of the firearm before any use of the pistol.

WARRANTY:

Due to the complexities of complying with federal warranty law, STI International, Inc offers **no expressed or written warranty** on it's products. We continually strive to stand behind our products and satisfy our customers with the finest customer service in the industry, but we cannot make any guarantees or warranties of any kind. Please contact us immediately if you experience a problem with any of our products.

STATEMENT OF LIABILITY:

This pistol is sold by STI International with the express understanding that STI assumes NO LIABILITY for it's resale or safe handling under local laws and regulations. STI assumes NO responsibility for physical injury or property damage resulting from either intentional or accidental discharge. The receipt and use of this product implies understanding of, agreement with, and acceptance of this statement of liability. If you have any questions regarding this policy, please contact STI.

Pistol Disassembly:

CAUTION:

ALWAYS MAKE SURE THE PISTOL IS POINTED IN A SAFE DIRECTION!

Remove the magazine. The pistol should not be disassembled with the magazine inserted. **MAKE SURE THERE IS NOT A BULLET IN THE CHAMBER!**

With one hand grasp the pistol grip. Put the index finger of your other hand through the trigger guard, supporting your thumb against the front lower part of the slide. Pull the trigger guard down and straight out to tilt the trigger guard downward. Pull the slide fully back, lift the rear end, then move the slide forward to separate it from the barrel and frame.

Remove the recoil spring and recoil spring guide and take out the barrel.

No further disassembly is needed for routine maintenance.

Pistol Reassembly:

Assembly procedure is done in reverse sequence to disassembly. Caution: during assembly the barrel **MUST** be shifted forward, out of the receiver with front barrel ring placed in receiver's cut-out.

Barrel Bore and the Cartridge Chamber Cleaning :

If the pistol has not been fired or if only a few cartridges have been fired, clean the barrel bore and cartridge chamber with the clean patch attached to the cleaning rod. When the barrel bore is very dirty, apply a gun cleaning solution using a cleaning brush. Let the solvent act for about 10 minutes (time may vary depending on the solvent agent being used). Then thoroughly scrub the barrel bore with the included brush. Next, dry the barrel bore and cartridge chamber with a clean patch and check that all powder residues have been removed. Repeat this procedure if necessary. The cleaning rod and the brush must be inserted into the barrel bore from the chamber end to prevent wear or damage to the muzzle. Move the brush all the way through the barrel bore before reversing the movement. If you try to change directions with the brush in the barrel, the brush could stick.

Other Pistol Parts Cleaning:

Other parts of the pistol (including the

lock, out of sight of, and beyond the reach of children.

-Children should be made aware of the danger presented by improperly handled and stored firearms and must be given instructions to report any unexpected discovery of a firearm to a responsible adult.

-Minors and adolescents **SHOULD NOT** have access to firearms without proper adult supervision.

-Keep firearms and ammunition locked away in a safe place, inaccessible to any minor or adolescent.

-The parent, guardian, or legal adult supervisor should be aware of the laws and restrictions regarding the use of a handgun by a minor or adolescent, and should use proper judgment regarding such use.

-The legal adult supervisor should realize the additional responsibility of a minor with a firearm and be certain to provide close, competent instruction prior to using this or any other firearm.

-Be sure to remind minors and adolescents that firearms differ from toys and are not to be used in play.

SAFE OWNERSHIP- THE BASIC RULES OF FIREARM SAFETY

1. Treat every firearm as if it were loaded, and ready to fire, at all times.
2. Never point your firearm at anything you do not intend to shoot.
3. Always check the barrel for obstructions. Use only ammunition of the proper type for the firearm you are using.
4. Do not shoot unless you are absolutely sure of your target and what exists beyond it.
5. Never shoot at a hard surface or the surface of the water. Make sure you have a safe backstop.
6. Never drink alcoholic beverages or take drugs before or during shooting.
7. Never leave your firearm unattended until you have unloaded it and secured it from unauthorized handling and use.
8. Never carry a loaded firearm when you go across areas where you are likely to trip, slip, stumble, or fall.
9. Carry only empty firearms when traveling between destinations.
10. Store firearms and ammunition separately, out of sight of and beyond the reach of children, minors, and adolescents.

Technical Data

Caliber: 9x19

Trigger: DA/SA

Capacity: 10, 17, 19+ round magazines available

Overall Length: 7.97" (GP5= 7.5")

Height: 5.26"

Barrel Length: 4.25" (GP5= 3.25")

Weight: 26.1oz (GP5= 23.8oz)

Safeties: Ambidextrous Thumb

Slide: 40RC Chrome Moly steel with integral tactical rail

Grip: Textured polymer (Polyamide GF30)

Sights: Windage Adjustable w/ key, F/O front sight available (standard on GP6-C)

Features: Ambidextrous mag release & slide stop, internal extractor

Accessories: Plastic case, 2 magazines, cleaning rod, sight key

OPERATING INSTRUCTIONS

Ammunition:

Use only factory-manufactured standard ammunition of appropriate caliber (9x19) which are in compliance with IPC regulations. The use of other cartridges could damage the handgun, cause malfunctions or injure the shooter.

Magazine Removal:

Hold the pistol in your right or left hand, press the magazine catch with the thumb and with the other hand remove the magazine.

Magazine Loading:

Grasp the magazine in one hand. Place the cartridge on the magazine follower. Press the cartridge down and back until it touches the rear flat edge of the magazine. Place the next cartridge on top of the previous cartridge and press down and back. The number of cartridges can be checked through the inspection holes in the sides of the magazine. Do not try to exceed the magazine capacity - it can cause a feeding failure.

CAUTION:

ALWAYS MAKE SURE THE PISTOL IS POINTED IN A SAFE DIRECTION!

Pistol Loading:

Insert a loaded magazine into the pistol and ensure that it has engaged the magazine catch. Hold the grip of the pistol with one hand, and with the thumb and index finger of the other hand, grasp the serrated finger grips on both sides of the slide. Retract the slide to a stop and allow it to snap forward. This procedure cocks the hammer and inserts a cartridge into chamber. The pistol is now ready to fire. If you do not intend to fire immediately, ensure the pistol Safety is on.

Reloading During Shooting:

When the last cartridge is fired, the slide will stay to the rear. Remove the empty magazine and replace it with a loaded one. Thumb down the slide stop with the shooting hand, or with the other hand, draw back the slide and allow it to snap forward. The pistol is again loaded and ready to fire.

Pistol Unloading:

Remove the magazine, draw back the slide, and make sure the last cartridge has been extracted from the chamber and ejected. Let the slide move fully forward and press the trigger (dry fire).

Safety Mode:

Making sure the pistol is pointed in a safe direction, grasp the grip of loaded pistol. With thumb and index finger of the other hand, hold the hammer firmly, pull the trigger and release the hammer slowly and gradually until it rests on the firing pin stop. Release the trigger. Apply extreme caution when lowering the hammer to avoid an accidental discharge! We strongly recommend that you practice this operation beforehand with unloaded pistol. In this position the pistol is safe for all normal handling and at the same time ready for immediate use. The design of this handgun incorporates a feature that the manual safety cannot be applied when the hammer is not cocked in order not to reduce the readiness of the pistol for use by accidental engaging of the manual safety.